



**Pitchford Custom Gunworks, L.L.C.**  
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## PCG Services Price List

HOURLY RATE	
Services (removal of pitting, striking, polishing, fine polishing, filing, re-assembly, etc.)	\$60.00/hr
Machine Time (minimum machine time of 1 hour)	\$60.00/hr
CLEANING	
Inspect, Clean and Oil (most rifles, shotguns and handguns)	\$60.00
Long Term Storage Prep	\$100.00
ACTION WORK	
Trigger Job (most rifles, shotguns and handguns)	\$60.00
Over/Under and Side/Side (\$60.00 per side)	\$120.00
Install Custom Trigger	\$60.00*
Square receiver face and threads-	\$100.00
Polish feed ramp	\$45.00
Safety installation and fitting	\$60.00*
Lap bolt lugs	\$45.00
Lap scope rings	\$50.00
Drilling and tapping(per hole)	\$25.00
Cut, weld and shape bolt handle	\$250.00
Installation of Sights and regulation	\$250.00*
Install Sako extractor	\$120.00*
Scope mount and boresight	\$60.00*
Shoot-In (plus ammo)	\$60.00
BARREL WORK	
Fluting	\$250.00
Re-Crowning	\$100.00
Cut and Crown	\$100.00
Installation of new barrel (chambering, cutting and crowning)	\$300.00**
Cutting Extractor Groove: (Winchester/Mauser and Rimfire barrels)	\$60.00
Muzzle Brakes	
Contoured	\$250.00
Non-contoured	\$200.00
Re-crowning of barrel w/muzzle brake installation	\$50.00

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<b>STOCK WORK</b>	
Recoil pad installation (most rifles and shotguns)	\$75.00*
Glass Bedding:	
Recoil lug and free float	\$100.00
Pillar and free float	\$200.00
Installation - customer supplied stock (does not include bedding or finishing)	\$100.00
Minor fitting and inletting of stock	Hr. Rate
Texture and paint	\$100.00
Wood finishing	Price on request

<b>METAL FINISHING</b>	
Bead, Blast and Blue (matte)	\$200.00
Polish Blue	\$250.00
High Polish Blue	\$300.00
Striking, pit removal (per hr.)	\$60.00
Parkerizing	\$200.00
Plating	Price on request
Anodizing	Price on request
Tefloning	Price on request
Camouflaging	Price on request

<b>SHOTGUN WORK (specific)</b>	
Install bead (front or mid each)	\$30.00
Cutting long forcing cone	\$45.00
Clean and Oil	\$60.00
Over/Under or Side/Side (\$60.00 per side)	\$120.00
Trigger Job	\$60.00
Over/Under and Side/Side (\$60.00 per side)	\$120.00

<b>MISC.</b>	
Firearm transfer fee	\$25.00
Shooting Instruction (per hour)	\$100.00
Test Fire	\$15.00
Ammo Charge (min.)	\$5.00

\*plus part, if not supplied    \*\*plus barrel

Ask about our PCG Precision Pkg. and PCG Accuracy Pkg. for bolt action Rifles

Prices effective February 2006

Prices subject to change without notice